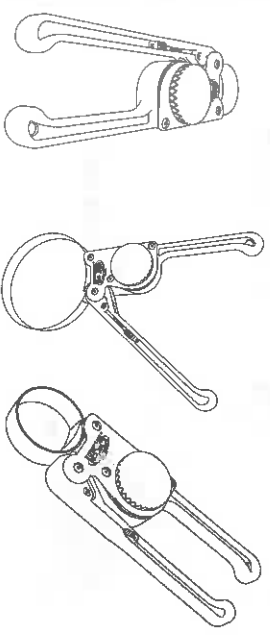
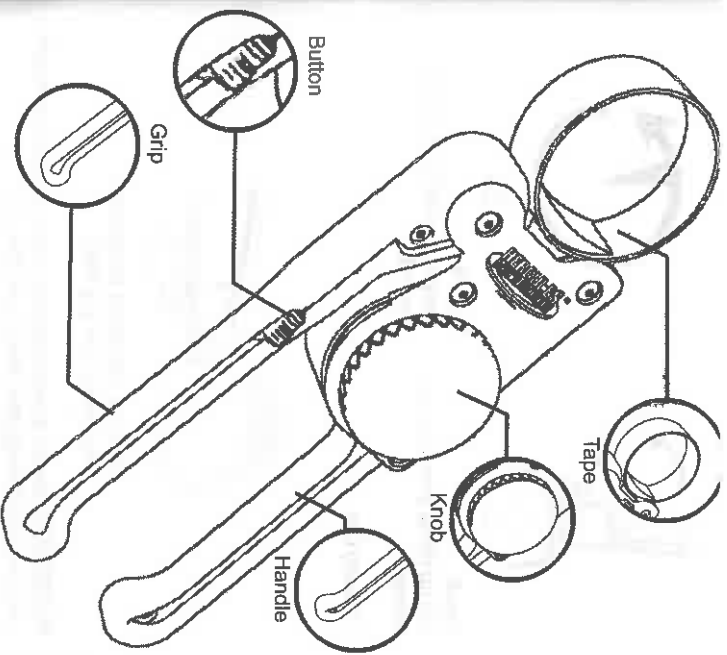


Seal Clasper Instruction

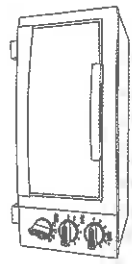


Hercules Sealing Products, Inc.
1016 N. Belcher Road
Clearwater, Florida 33765
United States
Phone: (727) 796-1300
www.herculesus.com

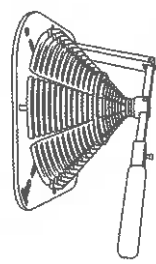


SEAL CLASPER is designed for the installation of PTFE piston seal. It can clasp the seals back to the groove, with seal ranging from 1.97" (50mm) OD to 14.17" (360mm) OD.

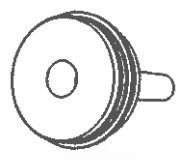
1. Preparation



Step 1:
Heat the seal at 248F (120°C) for 2 to 3 minutes

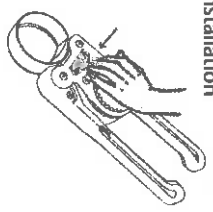


Step 2:
Stretch the seal

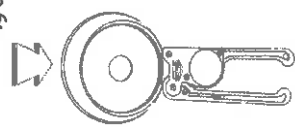


Step 3:
Place the seal in the groove

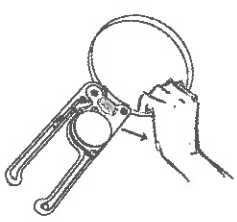
2. Installation



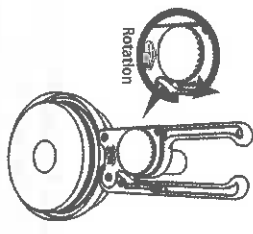
Step 4:
Push the knob down



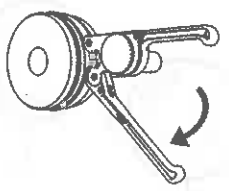
Step 6:
Circle the seal by the belt



Step 5:
Pull out the belt to a suitable length



Step 7:
Turn the knob in clockwise direction, then belt forces to the seal



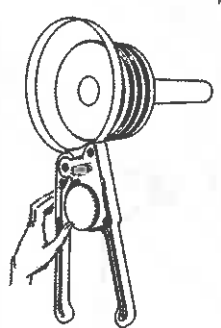
Step 8:
Pull up the grip with proper strength



5S

Step 9:
Keep clasping for at least 5 seconds

3. Taking Out



Step 10: Pull down the grip, then move the grip back

WARNING! Please do not clasp the seal in excessive strength, which might damage the Clasper and the seal.